

# SOLID-STATE $^{19}\text{F}$ MAS NMR ANALYSIS OF THE $\gamma$ -PHASE OF POLY (VINYLIDENE FLUORIDE)

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## Introduction

Solid-state  $^{19}\text{F}$  MAS NMR using spin-lock experiments spectroscopy shows that significant differences exist in the  $^{19}\text{F}$  spin-lattice relaxation times in the rotating frame ( $T_{1\rho}^{\text{F}}$ ) between the immobile (crystalline) and mobile (amorphous) regions for semi-crystalline fluoropolymers<sup>1-4</sup>. The value of  $T_{1\rho}^{\text{F}}$  is shorter for amorphous chains than it is for crystalline regions. In addition, Holstein *et al.*<sup>1</sup> have shown, by partial conversion of the  $\alpha$ -form into the  $\beta$ -form, that the  $\beta$ -form having all-*trans* conformation displays a single signal at  $\delta_{\text{F}} = -98$  ppm, whereas the  $\alpha$ -form having *t-g*<sup>-</sup>-*t-g*<sup>-</sup> conformation displays two resonances at  $\delta_{\text{F}} = -82$  and  $-98$  ppm.

One of us<sup>5</sup> has investigated the  $^1\text{H} \rightarrow ^{19}\text{F}/^{19}\text{F} \rightarrow ^1\text{H}$  CP/MAS and inversion recovery CP/MAS spectra of PVDF powder. The significant differences observed for the effective time constants,  $T_{\text{HF}}$  and  $T_{1\rho}^{\text{H}}$ , estimated from the  $^1\text{H} \rightarrow ^{19}\text{F}$  CP curves, clarify that significant differences exist in the strengths of the dipolar interactions between the crystalline and amorphous domains. In addition, the inverse  $^{19}\text{F} \rightarrow ^1\text{H}$  CP/MAS and  $^1\text{H} \rightarrow ^{19}\text{F}$  CP/drain MAS experiments provided information complementary to that from the  $^1\text{H} \rightarrow ^{19}\text{F}$  CP-MAS spectra. In the present study, we have conducted solid-state  $^{19}\text{F}$  MAS NMR spectroscopic investigations to determine the crystalline structure of the  $\gamma$ -phase of PVDF.

## Experimental

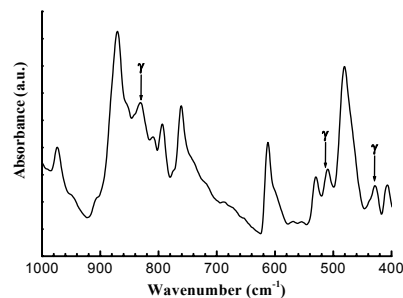
**Materials** The PVDF powder ( $M_n = 150,000$ ;  $M_w = 300,000$ ) that we have used is KF-1100, which was supplied by Kureha Chemical Industry Co., Ltd. (Japan). The intrinsic viscosity of this PVDF is 1.1 dL/g in dimethylacetamide (DMAc) at 25 °C; it has about 3% structural defects (head-to-head or tail-to-tail bonds), as determined by  $^{19}\text{F}$  NMR spectroscopy. We prepared typical PVDF films of the  $\gamma$ -phase. These films were prepared by annealing spin-coated PVDF films at 170 °C for 12 h, followed by cooling at a normal rate (e.g., 10–20 °C/min, or higher)<sup>5</sup>.

**Instrumentation.** Solid-state  $^{19}\text{F}$  MAS NMR spectroscopic measurements were performed on a JEOL EX spectrometer. We operated the spectrometer at resonance frequencies of 282.65 and 300.40 MHz to obtain fluorine-19 and proton spectra, respectively. Samples were spun at the magic angle at rate of 16 kHz. We used a commercial (Chemagnetics)  $^1\text{H} \rightarrow ^{19}\text{F}$  double-tuned APEX MAS probe capable of high-power heteronuclear decoupling and fitted with a 4-mm o.d. zirconia Pencil. The  $^{19}\text{F}$  spin-lattice relaxation times in the rotating frame ( $T_{1\rho}^{\text{F}}$ ) were measured at a spinning speed of 16 kHz using the H-F probe by means of the variable-time spin-lock technique. Chemical shifts in  $^{19}\text{F}$  NMR spectra are quoted with respect to the signal for  $\text{CFCl}_3$  and were measured via replacement with a sample of liquid  $\text{C}_6\text{F}_6$  (−163.6 ppm) with proton decoupling. The recycle delays of 5.0 s were sufficiently long compared with the spin-lattice relaxation time in the laboratory frame of the sample ( $T_1^{\text{F}} = 0.5$  s;  $T_1^{\text{H}} = 0.8$  s). In this study, the magnitude of the  $^1\text{H}$  decoupling was ca. 75 kHz.

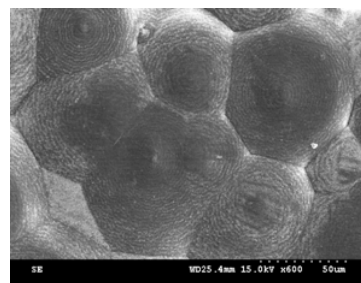
## Results and Discussion

Figure 1a displays the IR spectrum of  $\gamma$ -form PVDF films. The bands at 835, 510, and 430  $\text{cm}^{-1}$ , which are indicated by arrows, are all assignable to the  $\gamma$ -phase<sup>6</sup>. Moreover, a scanning electron microscopy (SEM) image (Fig. 1b) of the annealed PVDF films clearly exhibits a spherulitic  $\gamma$ -phase.

We attempted to characterize this  $\gamma$ -form film by solid-state NMR spectroscopy. Figure 2 displays the  $^{19}\text{F}$  MAS NMR spectrum, which exhibits two new peaks at −84.2 and −101.3 ppm in addition to five peaks ( $\alpha$ -form PVDF) at −79.6, −88.5, −93.7, −110.4, and −112.4 ppm. Table 1 summarizes the estimated  $T_{1\rho}^{\text{F}}$  values obtained by fitting the spin-lock decays using single or double-exponential functions. The decays of the crystalline peaks (D and G) and new peaks (C and F) have long  $T_{1\rho}^{\text{F}}$  components; the amorphous peaks (A, B, and E) have relatively short  $T_{1\rho}^{\text{F}}$  components. These results indicate that the newly observed peaks for  $\gamma$ -phase are undoubtedly assignable to the crystalline phase.



(a)



(b)

**Figure 1.** (a) FTIR spectrum (the bands at 835, 510, and 430  $\text{cm}^{-1}$  are all assignable to the  $\gamma$ -phase; those peaks are indicated by arrows) and (b) scanning electron microscope image of the  $\gamma$ -form of the PVDF film. Conditions; annealed for 12 h at 170 °C

In the  $T_{1\rho}^{\text{F}}$  measurement and the  $^{19}\text{F}$  MAS NMR spectra, the PVDF film having the  $\gamma$ -crystalline form exhibits seven resonances that we attribute to amorphous domains (−88.5 ppm), crystalline domains (−101.3, −93.7, −84.2, and −79.6 ppm), and regio-irregular structures (−112.4 and −110.4 ppm). The reason that  $\gamma$ -form displays four resonances is attributed to the *t-t-t-g*<sup>-</sup>-*t-t-t-g*<sup>-</sup> conformation.

## Conclusions

We investigated the crystalline structures of  $\gamma$ -form PVDF film by FT-IR, SEM and solid-state  $^{19}\text{F}$  MAS NMR spectroscopy.  $^{19}\text{F}$  MAS NMR spectra obtained from spin-lock experiments are very sensitive to the crystalline structures of PVDF and, hence, the relative population and molecular mobility of each morphological component could be estimated quantitatively.  $^{19}\text{F}$  MAS NMR spectra of  $\gamma$ -form PVDF film display two new distinct shoulders at lower (−101.3 ppm) and higher (−84.2 ppm) frequencies; they possess long values of  $T_{1\rho}^{\text{F}}$  (typical for crystalline components) and their chemical shifts are significantly different from those of the  $\alpha$  and  $\beta$  phases.

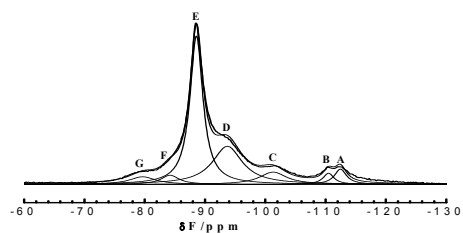
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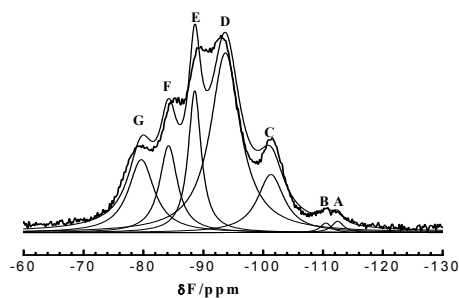
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**Table 1. The spin-lattice Relaxation in the Rotating Frames of Each Spectral Component in the Solid-state  $^{19}\text{F}$  MAS NMR Spectra of the  $\gamma$ -form**

Chemical shift (ppm)	Symbol	Width at half-height	Relative intensity (%)	$T_{1\rho}^{\text{F}}$ (ms)
-112.4	A	1.2	4.4	1.5 (66.7%) 12.2 (33.3%)
-110.4	B	1.1	3.0	1.7 (50.6%) 8.5 (49.4%)
-101.3	C	2.7	8.2	6.1 (21.9%) 22.2 (78.1%)
-93.7	D	3	28.1	1.6 (23.6%) 18.7 (76.4%)
-88.5	E	1.7	47.4	1.8 (59.2%) 6.8 (41.8%)
-84.2	F	1.8	4.1	17.1 (100%)
-79.6	G	2.6	4.8	22.1 (100%)



(a)



(b)

**Figure 2.** Comparison of (a) directly polarized and (b) crystalline-selective  $^{19}\text{F}$  MAS NMR spectra of  $\gamma$ -form PVDF film under a MAS rate of 16 kHz. Experimental parameters: fluorine  $\pi/2$  pulse duration 2.5  $\mu\text{s}$ , 32 transients, recycle delays 6s, spin-locking time for (b) 20 ms. The spectra were decomposed using seven Lorentzian functions.